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| TYPE | Water borne topcoat. |
| USE | For doors, solid wood and fibreboards coated with primer. Only for interior use. Well fitted for fast line-applications. |
| SPECIAL PROPERTIES | Very fast drying properties Very good stacking properties. Good levelling properties. Good filling properties and a hard surface. |

TECHNICAL DATA

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| Density | Approx. 1.03-1.23 kg/l depending on the amount of pigments Base 1: approx. 1.22 kg/l Base 3: approx. 1.03 kg/l |
| Solids | Approx. 36-49 weight-%, depending on the amount of pigments Approx. 32-37 volume-%, depending on the amount of pigments Base 1: approx. 48 weight-%, approx. 36 volume-% Base 3: approx. 37 weight-%, approx. 34 volume-% |
| Volatile organic compound (VOC) | See Safety Data Sheet. |
| Storage | Storage: See label. |
| Gloss | Approx. 15-35 Gardner 60° |
| Colours | Available in different colours and tintable with TEKNOCOLOR. |
| System | TEKNOCOAT AQUA 2580-2X can be used on water borne primers. |

DIRECTIONS FOR USE

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| Application method | Conventional and automatic spraying. | | |
| Drying | <u>20 °C</u> | <u>15 min. / 50 °C</u> | |
| | Dry for handling | 1 hour | After cooling |
| | Dry for sanding | 2 hours | After cooling |
| | Dry for stacking | 3-4 hours | After cooling |
| Thinner | Water | | |
| Cleaning | Water or TEKNOCLEAN 1954-00, 1T021010. | | |

HEALTH AND SAFETY See Safety Data Sheet.